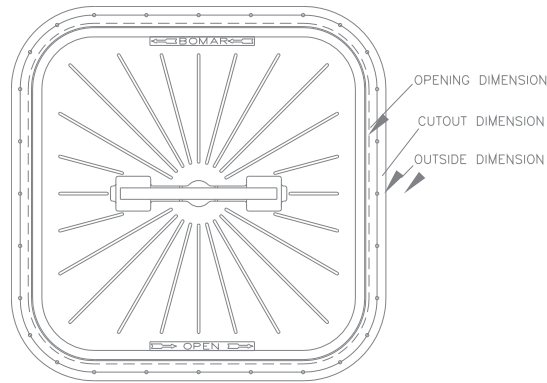


COMMERCIAL GRADE Series



Commercial Grade Series

Hatch No.	Description	Opening		Cut Out		O.D. of Deck Flange		Extends Below Deck		Weight Lbs.
		in	mm	in	mm	in	mm	in	mm	
Non-Hinged										
412	Round	12	(305)	14 $\frac{1}{8}$	(380)	18 $\frac{1}{2}$	(470)	4	(102)	20
415	Round	15	(380)	18	(455)	21 $\frac{1}{2}$	(545)	7 $\frac{1}{4}$	(185)	23
418	Round	18	(455)	21	(535)	24 $\frac{1}{2}$	(622)	7 $\frac{1}{4}$	(185)	28
420	Round	20	(508)	23	(585)	26 $\frac{1}{2}$	(675)	7 $\frac{1}{4}$	(185)	32
424	Round	24	(610)	27	(685)	30 $\frac{1}{2}$	(770)	7 $\frac{1}{4}$	(185)	40
41218	Oval	12 $\frac{3}{8}$ x 18 $\frac{1}{4}$	(310 x 464)	14 $\frac{1}{8}$ x 21	(380 x 534)	18 $\frac{1}{8}$ x 24 $\frac{3}{4}$	(475 x 629)	5 $\frac{1}{2}$	(143)	27
41524	Oval	15 x 24	(380 x 610)	17 $\frac{3}{8}$ x 26 $\frac{3}{4}$	(450 x 680)	21 $\frac{3}{8}$ x 30 $\frac{1}{2}$	(552 x 6756)	5	(127)	34
42424	Square	24 x 24	(610 x 610)	27 x 27	(685 x 685)	31 x 31	(787 x 787)	7 $\frac{1}{4}$	(185)	45
43636	Square	36 $\frac{1}{8}$ x 36 $\frac{1}{8}$	(918 x 918)	39 $\frac{1}{8}$ x 39 $\frac{1}{8}$	(994 x 994)	43 $\frac{1}{4}$ x 43 $\frac{1}{4}$	(1098 x 1098)	7 $\frac{1}{4}$	(185)	90
Hinged										
41524-H	Oval	15 x 24	(380 x 610)	20 $\frac{1}{2}$ x 26 $\frac{3}{4}$	(520 x 568)	23 $\frac{1}{2}$ x 30 $\frac{1}{2}$	(597 x 775)	5	(127)	34
424-H	Round	24	(610)	26 $\frac{3}{4}$ x 29	(680 x 737)	30 $\frac{1}{2}$ x 32	(775 x 813)	7 $\frac{1}{4}$	(185)	49
42424-H	Square	24 x 24	(610 x 610)	27 x 27	(685 x 685)	31 x 32 $\frac{1}{2}$	(787 x 829)	5	(127)	52

FLUSH WATERTIGHT HATCHES

features

- « Cast Almag-35.
- « Stainless steel t-handle (except 412).
- « Steel ring available.
- « Inside/Outside opening standard (except 412).
- « 1/4" height off mounting surface.
- « Optional powder coating available.