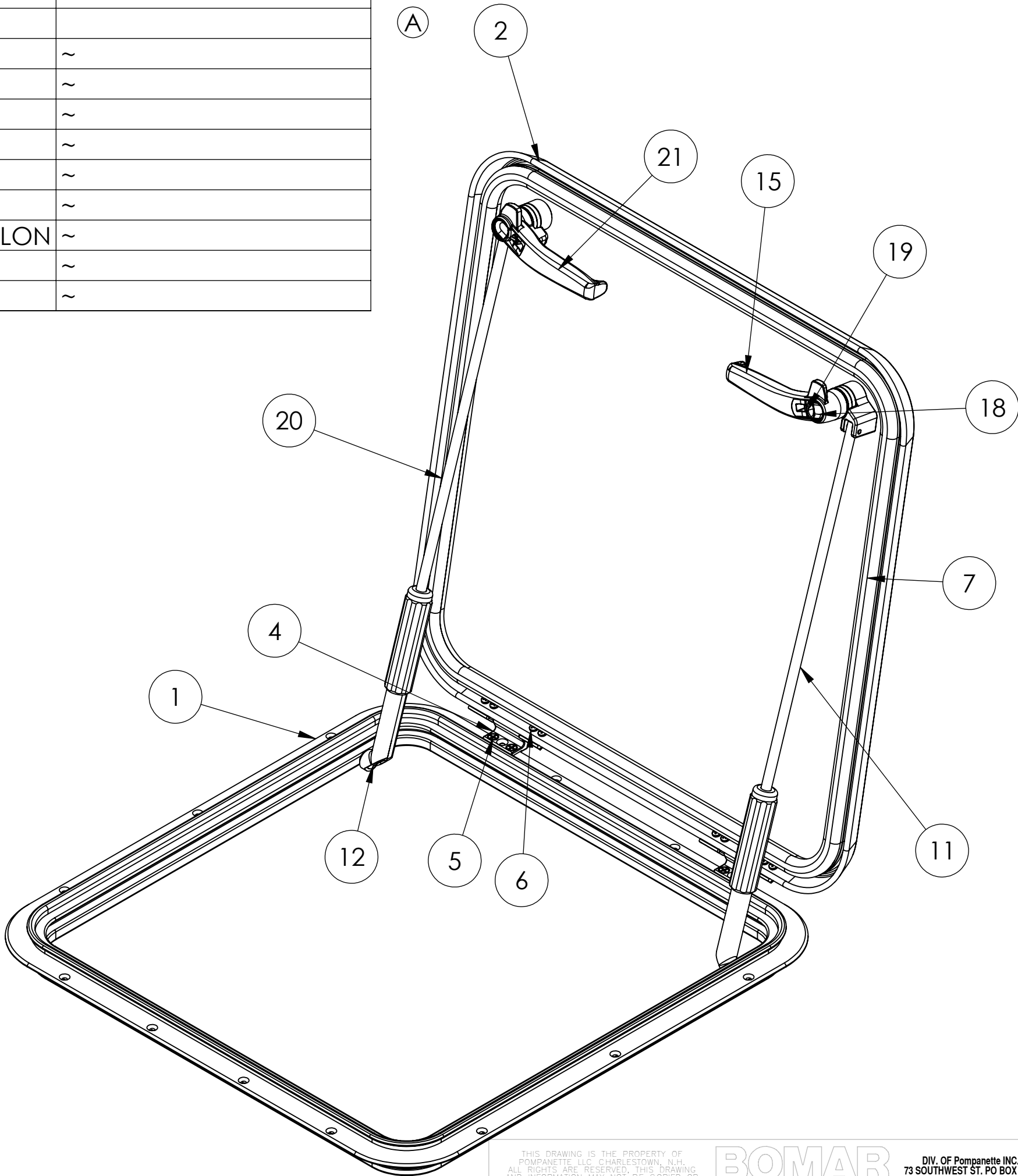
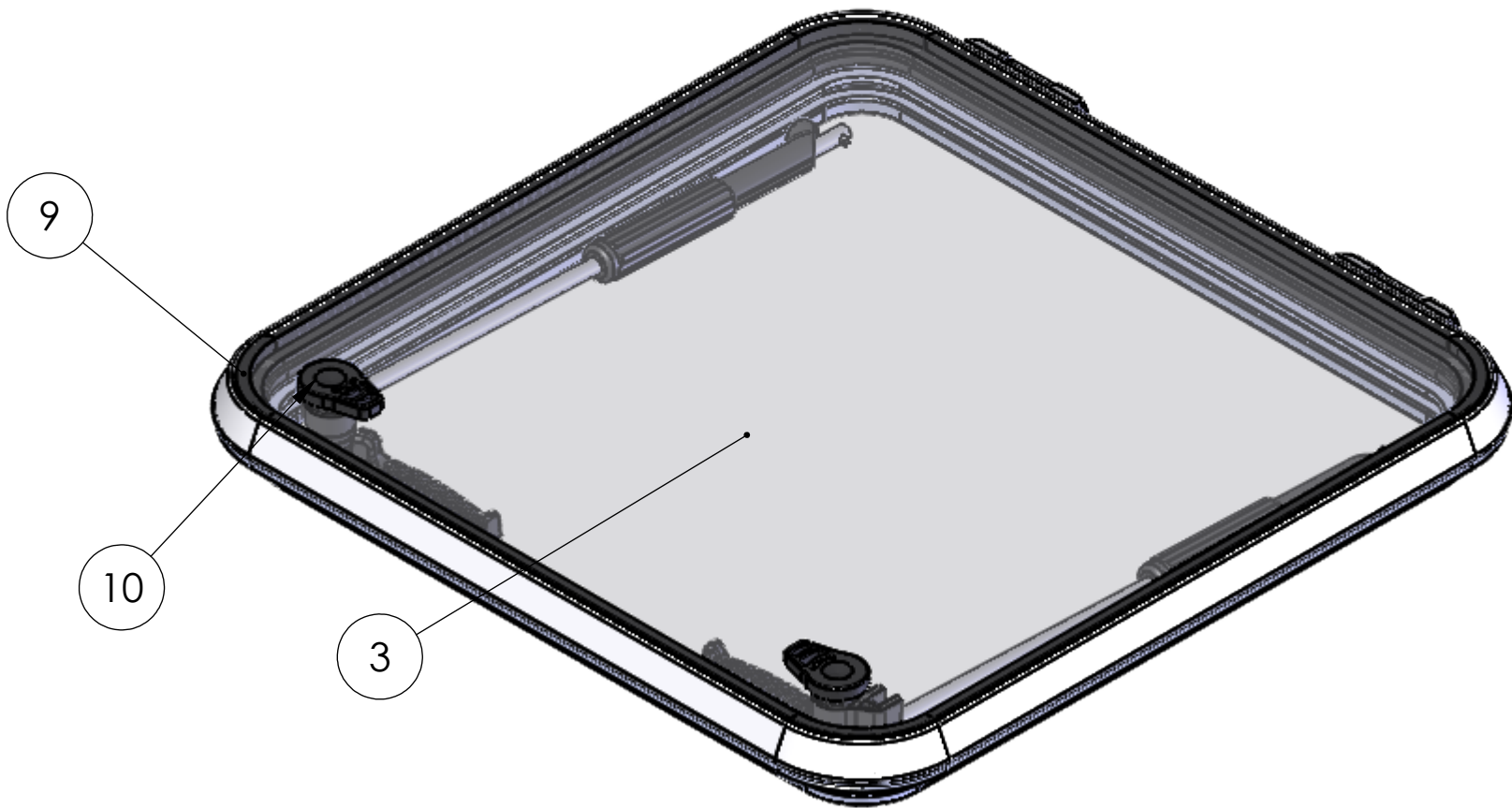


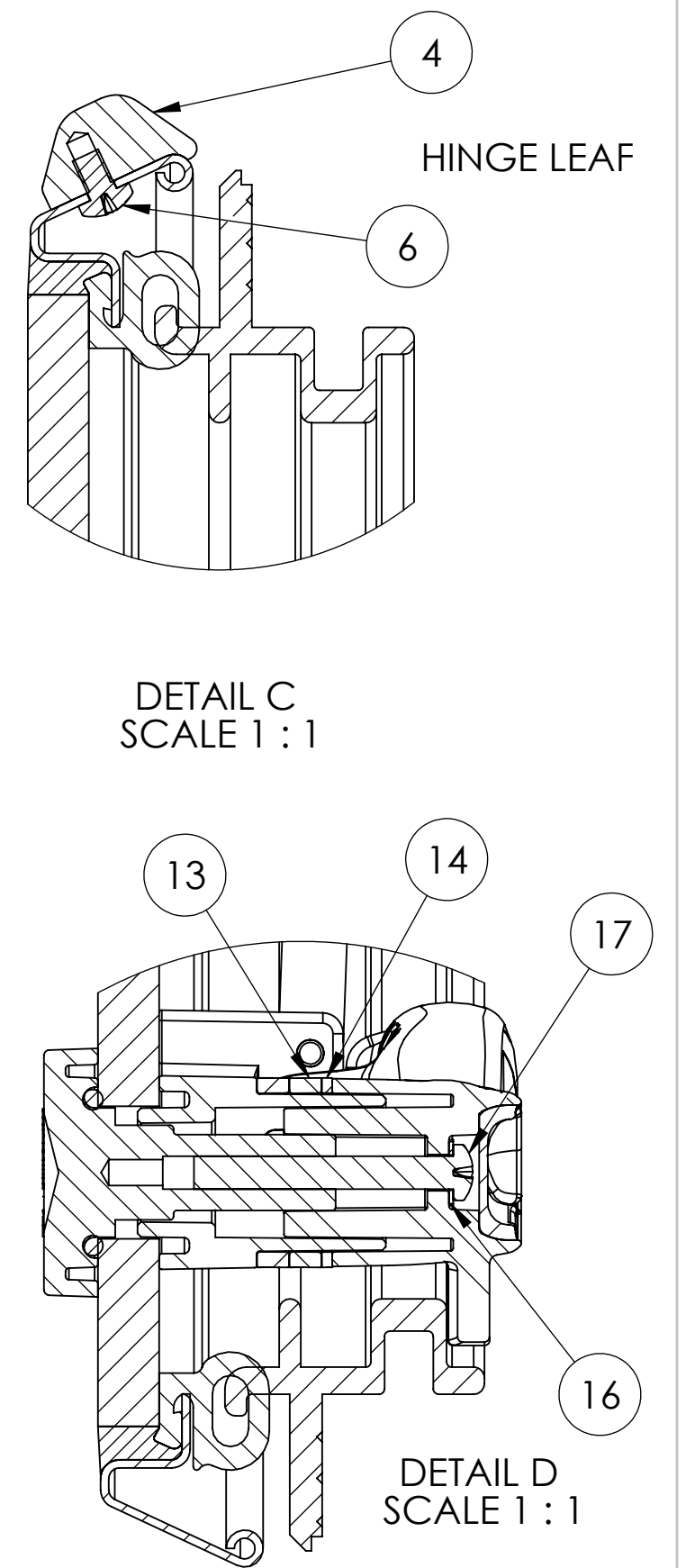
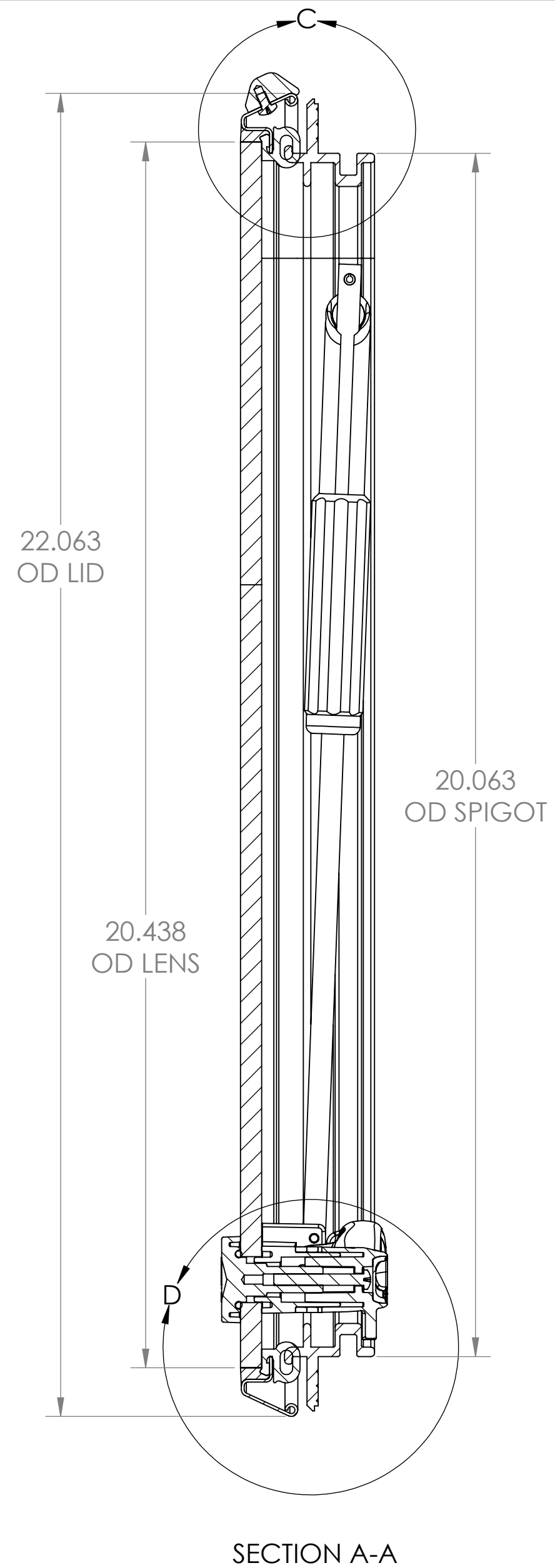
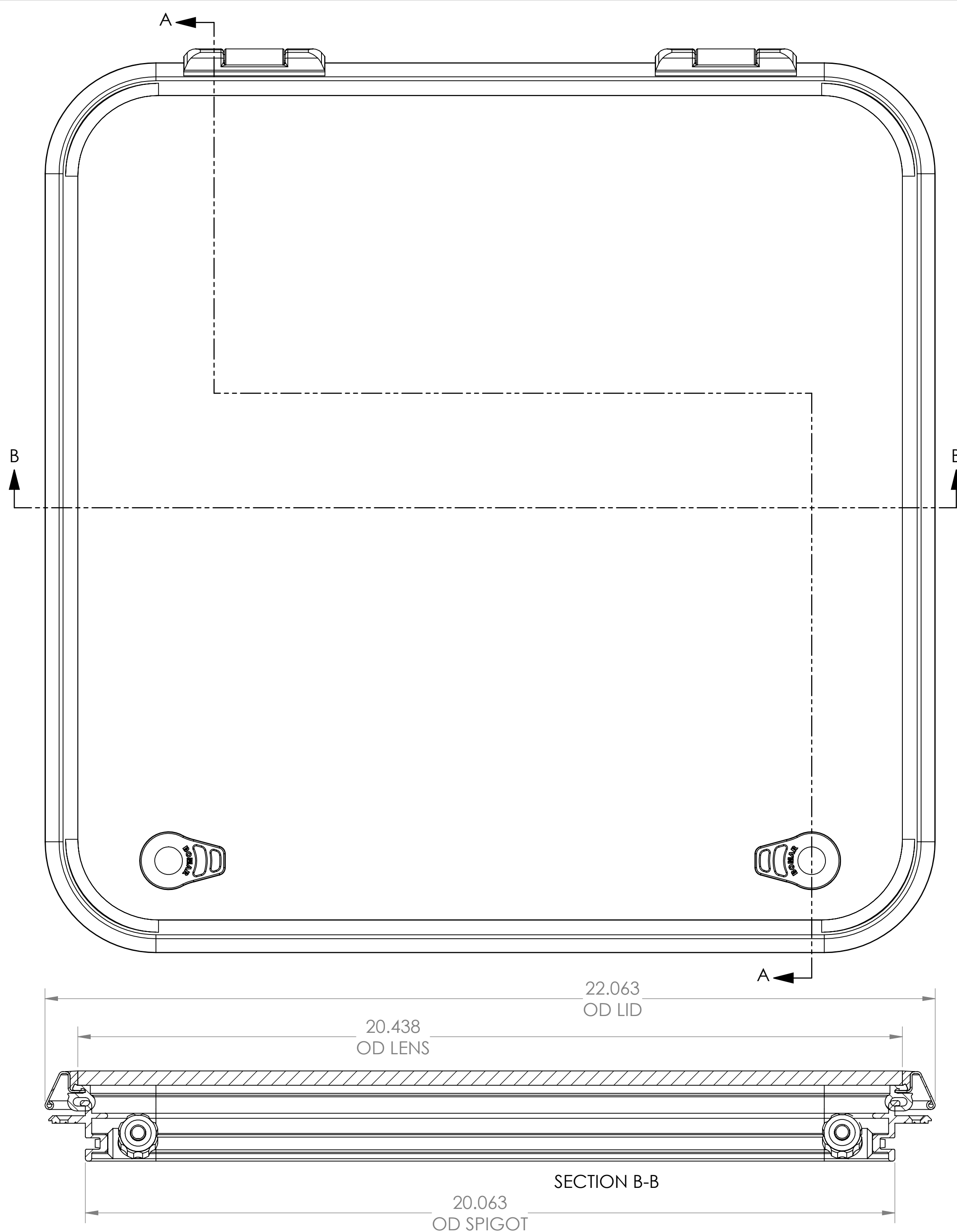
ITEM NO.	QTY.	PART NO.	DESCRIPTION	MATERIAL	STOCK SIZE
1	1	W2639-10A-BASE-2	VOYAGER FLUSH MOUNT HATCH BASE	50156207	76-1/2" LG (B)
2	1	W2639-10AX-TOPN	VOYAGER SERIES HATCH TOP	50160100 EXTRUSION	80 3/4 LG
3	1	2326392-2	ACRYLIC LENS	9mm SMOKED ACRYLIC	9mm X 20-7/16 X 20-7/16
4	2	4292915	INVESTMENT CAST HINGE ASSY	SEE BOM	~
5	4	4221963	SCR PH FL HD 10-32X5/16 LG	~	~
6	8	4221980	SCR PAN HD #8-32 X 1/4 LG	~	~
7	1	50582226	P-STYLE 9mm LENS GASKET	50582226 GASKET	78-5/8 LG
8	1	4350012	ADHESIVE, PRONTO CA40H	~	.003
9	1	4352203	ADHESIVE-BLACK ULTRA GLAZE SSG4000	~	~
10	2	11209	I/O HANDLE CONTOUR	SEE BOM	~
11	1	12118 R-1	RISER ARM ASSY	SEE BOM	~
12	2	4221960	SCREW, SELF TAPPING SHOULDER	18-8 SST	~
13	4	4300140	SPACER-3/16" THK	33% GLASS FILLED NYLON	~
14	4	4300141	SPACER-1/16 THK	33% GLASS FILLED NYLON	~
15	1	4300136	RT HAND CONTOUR DOG HANDLE	33% GLASS NYLON	~
16	2	20-6013	WASHER #10 EXTERNAL LOCK	18-8 SST	~
17	2	4221976-SS	SCR PH PN HD #10-24 X 1-1/2 LG	SST	~
18	2	4300139	SCREW COVER-LOCKING CONTOUR DOG	33% GLASS FILLED NYLON	~
19	2	4300137	LOCK LEVER	GRAY 33% GLASS FILLED NYLON	~
20	1	12118 L-1	RISER ARM ASSY	SEE BOM	~
21	1	4300135	LH CONTOUR HANDLE	33% GLASS FILL NYLON	~

REV.	DESCRIPTION	APPROVED	DATE
A	CHANGED FROM ANDY HANDLE TO CONTOUR HANDLE		
B	CHANGED FROM CRUISING BASE TO FLUSH MOUNT BASE; RISER ARM CHANGED	JPERRY	8/29/2013

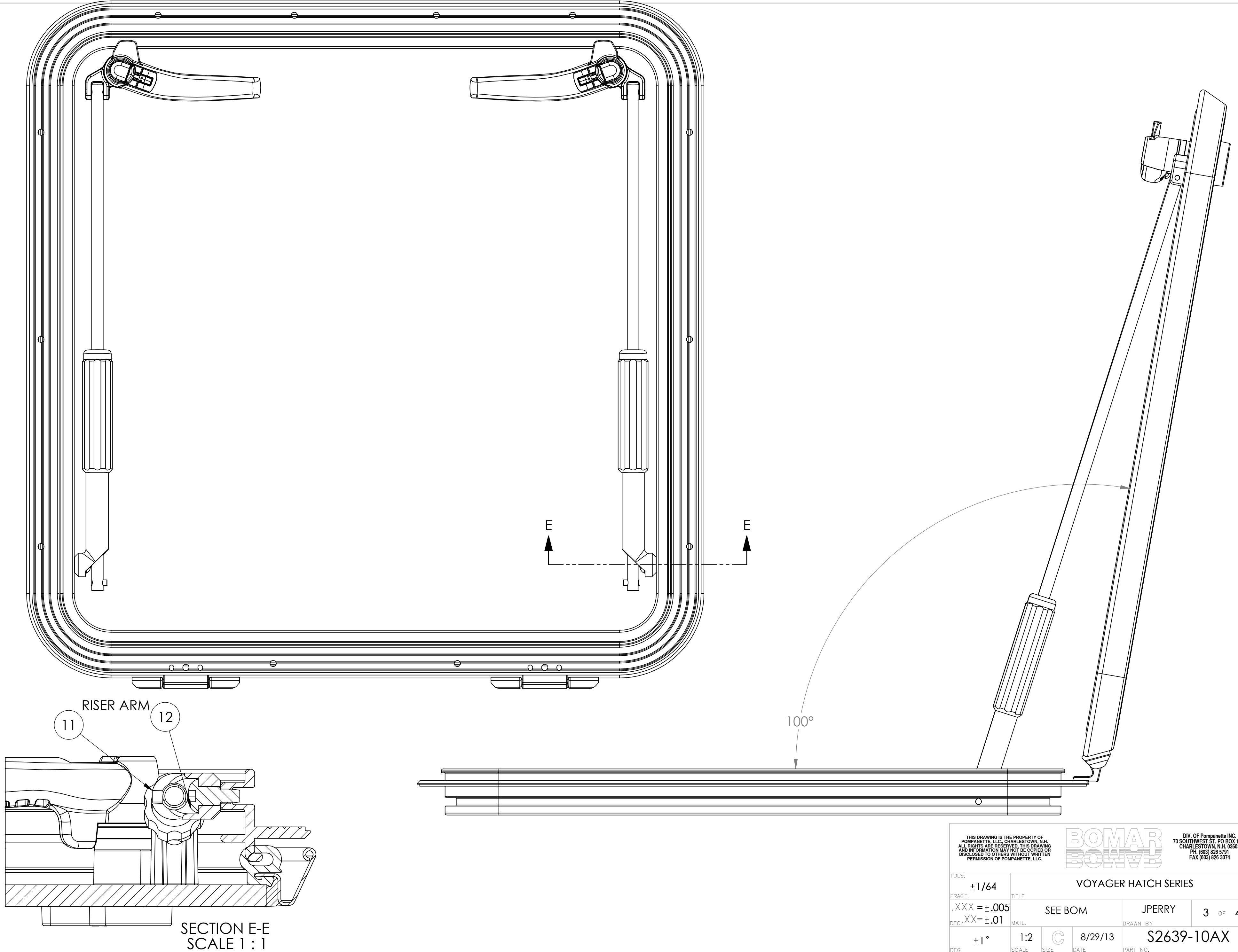


BOMAR RECOMMENDS
 CUTOUT = 20-3/16 X 20-3/16
 CUTOUT RADIUS = 1-11/16

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TOLS. ±1/64		TITLE VOYAGER HATCH SERIES	
FRACT. .XXX = ±.005		SEE BOM	
DEC. XX = ±.01		MATL. JPERRY	DRAWN BY 1 OF 4
DEG. ±1°		SCALE 1:4	DATE 8/29/13
SIZE C		PART NO. S2639-10AX	



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TOLS.		VOYAGER HATCH SERIES							
± 1/64									
FRAC.T.		TITLE		SEE BOM		JPERRY		2 OF 4	
.XXX = ±.005									
DEC. XX = ±.01		MATL.		DRAWN BY		S2639-10AX			
± 1°		1:2		8/29/13					
DEG.		SCALE		SIZE		DATE		PART NO.	



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TOLS.									
±1/64		VOYAGER HATCH SERIES							
FRAC.T.		TITLE		SEE BOM		JPERRY		3 OF 4	
.XXX = ±.005									
DEC.		MATL.		DRAWN BY		S2639-10AX			
±1°		1:2		8/29/13					
DEF.		SCALE		SIZE		DATE		PART NO.	