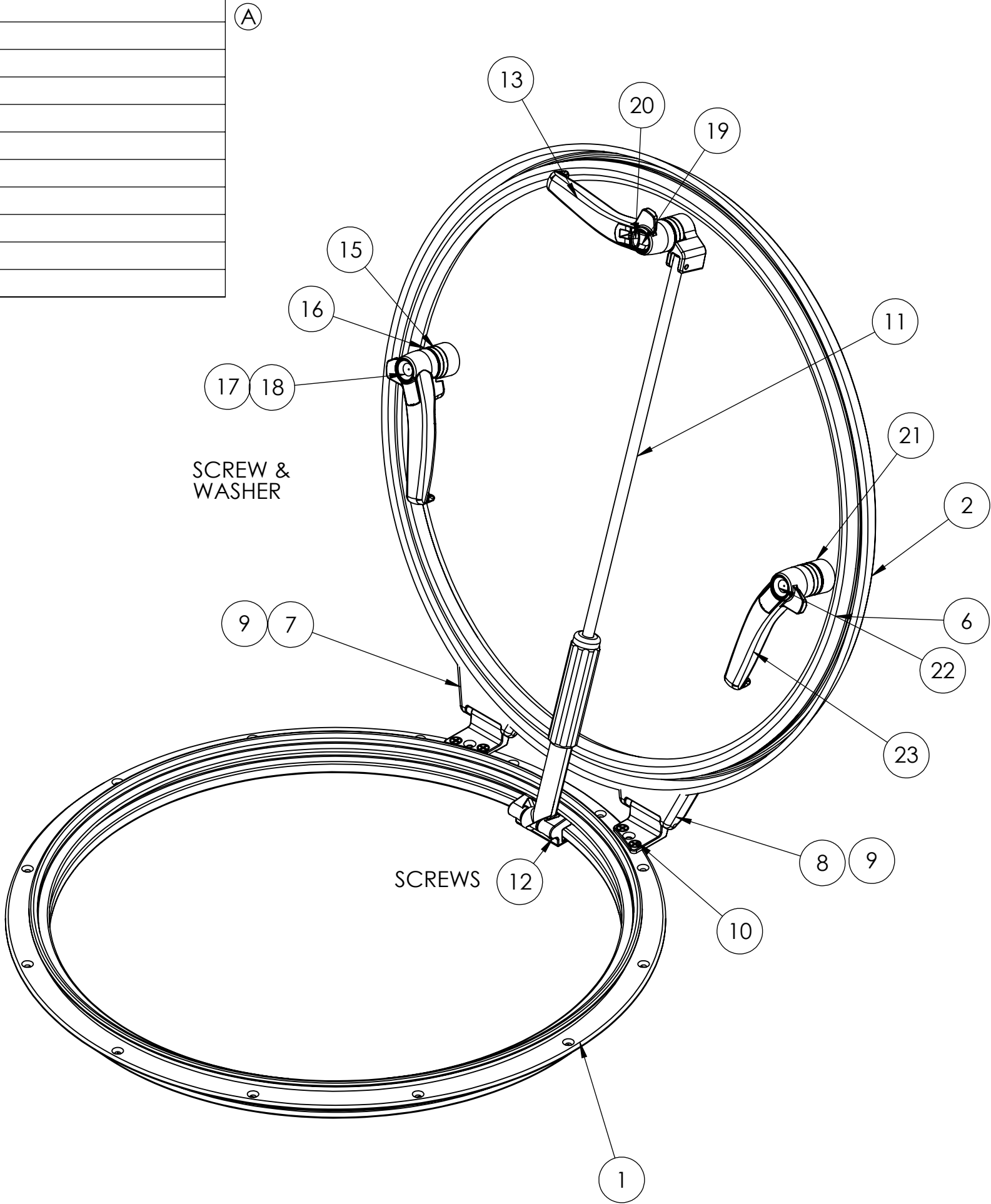
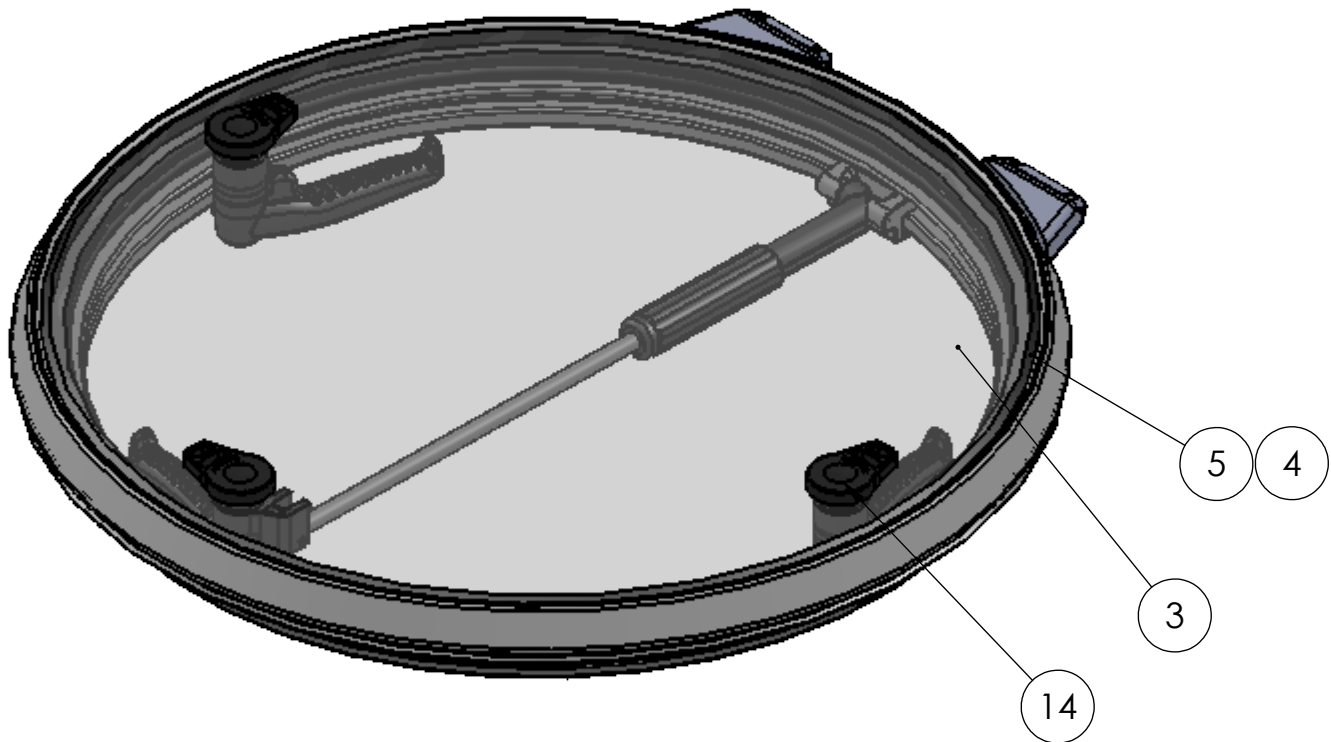


ITEM NO.	QTY.	PART NO.	DESCRIPTION	MATERIAL	STOCK SIZE
1	1	W2639-10ARBASEN-2	VOYAGER FLUSH MOUNT BASE	50156210	6.285 FT (75-7/16") LG
2	1	W2639-10AXRTOPN	VOYAGER SST TOP	50160103	6.784 ft (81-7/16") LG
3	1	2326392-R-2	9mm SMOKED ACRYLIC LENS	50413001	20-1/2 DIA (2.283 sq ft)
4	1	4350012	ADHESIVE, PRONTO CA40H	~	.003
5	1	4352204	ADHESIVE - BLACK ULTRAGLAZE SSG4000	~	.492 TUBE
6	1	50582226	P-STYLE 9mm LENS GASKET	50582226 GASKET	5.88 Ft (70-9/16") LG
7	1	4292918	LEFT HAND HINGE FOR 2639 SST HATCH	316 SST	~
8	1	4292917	RIGHT HAND HINGE FOR 2639 SST HATCH	316 SST	~
9	4	4221980	SCR PAN HD #8-32 X 1/4 LG	~	~
10	4	4221963	SCR PH FL HD 10-32X5/16 LG	~	~
11	1	12212 R-1	RISER ARM SST 16.00 BLOCK ROUND	SEE BOM	~
12	2	20-1439	SCREW PH PN 10-24 X 5/8 LG	SST	~
13	2	4300136	RT HAND CONTOUR DOG HANDLE	33% GLASS NYLON	~
14	3	11209	I/O HANDLE CONTOUR	SEE BOM	~
15	6	4300140	SPACER-3/16" THK	33% GLASS FILLED NYLON	~
16	6	4300141	SPACER-1/16 THK	33% GLASS FILLED NYLON	~
17	3	20-6013	WASHER #10 EXTERNAL LOCK	18-8 SST	~
18	3	4221981	SCR PH PN HD #10-24 X 1-1/4 LG	SST	~
19	1	4300139	SCREW COVER-LOCKING CONTOUR DOG	33% GLASS FILLED NYLON	~
20	1	4300137	LOCK LEVER	GRAY 33% GLASS FILLED NYLON	~
21	2	4300123	NON LOCKING SLEEVE	33% GLASS FILLED NYLON	~
22	2	4300138	SCREW COVER, NON LOCKING	33% GLASS-FILLED NYLON	~
23	1	4300135	LH CONTOUR HANDLE	33% GLASS FILL NYLON	~

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
D2	A	CHANGED FROM ANDY HANDLE TO CONTOUR HANDLE		
D2	B	CHANGED FROM CRUISING BASE TO FLUSH MOUNT BASE; RISER ARM CHANGED	7/22/2019	JPERRY



CUTOUT = 20-5/16 DIA
 OD SPIGOT = 20-3/16 DIA
 OD LID = 21-15/16 DIA
 OD BASE FLANGE = 22.0 DIA
 HATCH OPENING = 19-3/32 DIA
 OPENS 105 DEGREES

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		DIV. OF Pompanette INC. 73 SOUTHWEST ST. PO BOX 1200 CHARLESTOWN, N.H. 03603 PH. (603) 826 5791 FAX (603) 826 3074		
TOLS.	±1/64	VOYAGER HATCH SERIES		
FRACT.	.XXX = ±.005	SEE BOM	JPERRY	1 OF 1
DEC.	XX = ±.01	MATL.	DRAWN BY	
DEG.	±1°	1:4	7/12/19	S2639-10AXR
	SCALE	SIZE	DATE	PART NO.