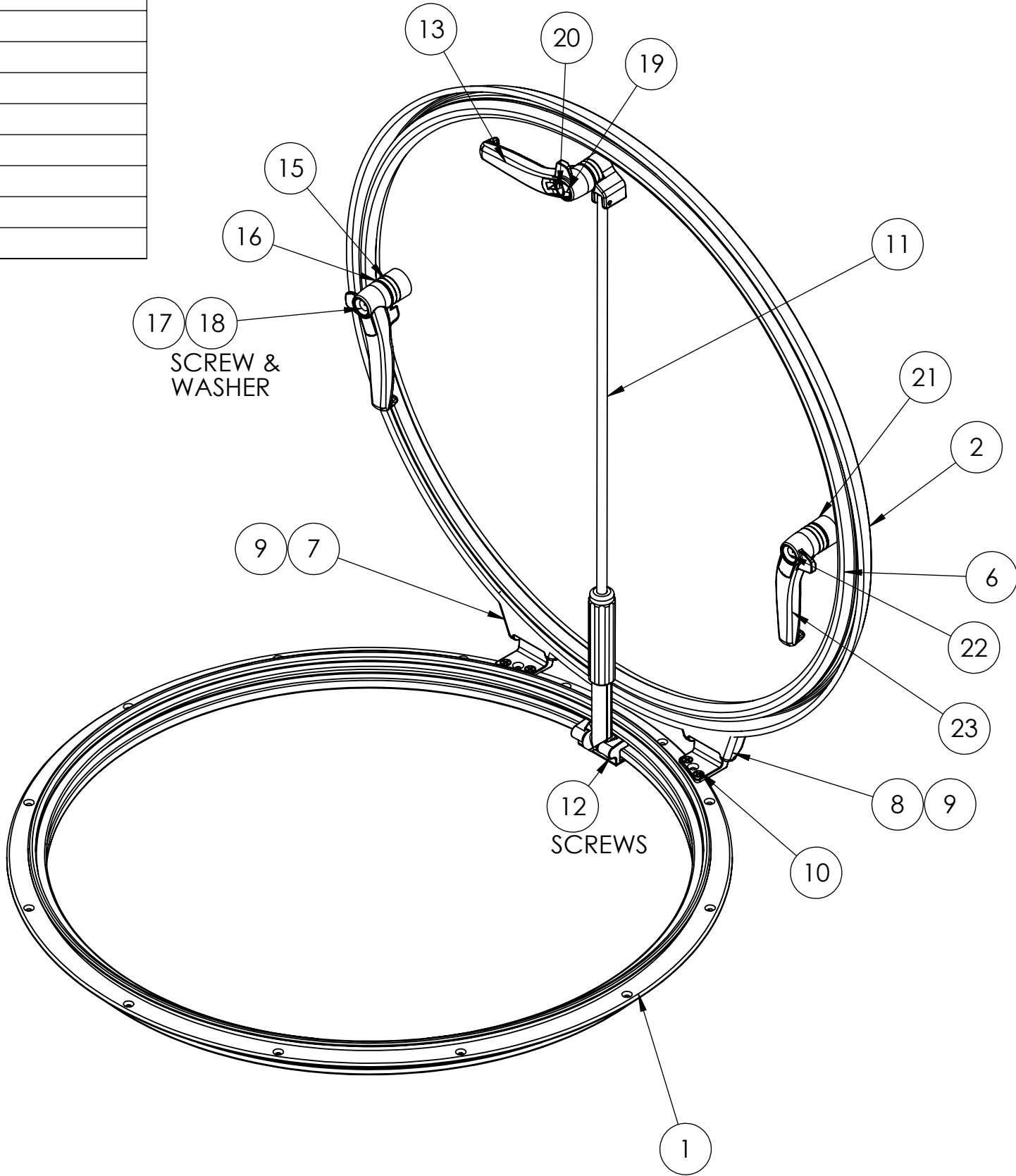
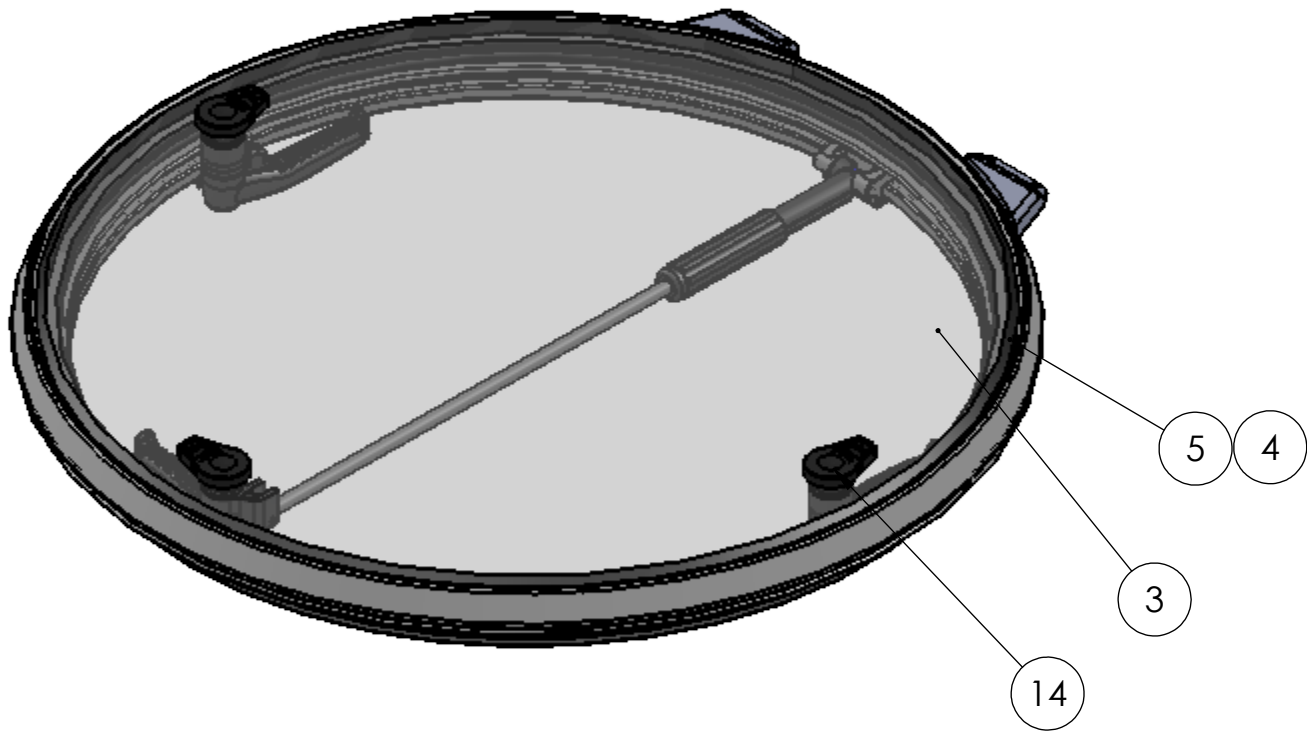


ITEM NO.	QTY.	PART NO.	DESCRIPTION	MATERIAL	STOCK SIZE
1	1	W2649-10ARBASEN-2	VOYAGER FLUSH MOUNT BASE	50156210	7.545 FT (90-9/16") LG
2	1	W2649-10AXRTOPN	VOYAGER SST TOP	50160103	8.00 ft (95-5/8")
3	1	2326498-R-2	12mm SMOKED ACRYLIC LENS	50414009	20-1/2 DIA (3.451 sq ft)
4	1	4350012	ADHESIVE, PRONTO CA40H	~	.003
5	1	4352204	ADHESIVE - BLACK ULTRAGLAZE SSG4000	~	.400 TUBE
6	1	50582226	P-STYLE 9mm LENS GASKET	50582226 GASKET	6.78 FT (81-3/8") LG
7	1	4292918	LEFT HAND HINGE FOR 2639 SST HATCH	316 SST	~
8	1	4292917	RIGHT HAND HINGE FOR 2639 SST HATCH	316 SST	~
9	4	4221980	SCR PAN HD #8-32 X 1/4 LG	~	~
10	4	4221963	SCR PH FL HD 10-32X5/16 LG	~	~
11	1	12226 R-1	RISER ARM SST 16.00 BLOCK ROUND	SEE BOM	~
12	2	20-1439	SCREW PH PN 10-24 X 5/8 LG	SST	~
13	2	4300136	RT HAND CONTOUR DOG HANDLE	33% GLASS NYLON	~
14	3	11209	I/O HANDLE CONTOUR	SEE BOM	~
15	6	4300140	SPACER-3/16" THK	33% GLASS FILLED NYLON	~
16	6	4300141	SPACER-1/16 THK	33% GLASS FILLED NYLON	~
17	3	20-6013	WASHER #10 EXTERNAL LOCK	18-8 SST	~
18	3	4221981	SCR PH PN HD #10-24 X 1-1/4 LG	SST	~
19	1	4300139	SCREW COVER-LOCKING CONTOUR DOG	33% GLASS FILLED NYLON	~
20	1	4300137	LOCK LEVER	GRAY 33% GLASS FILLED NYLON	~
21	2	4300123	NON LOCKING SLEEVE	33% GLASS FILLED NYLON	~
22	2	4300138	SCREW COVER, NON LOCKING	33% GLASS-FILLED NYLON	~
23	1	4300135	LH CONTOUR HANDLE	33% GLASS FILL NYLON	~

(B)

(A)

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
D2	A	CHANGED FROM ANDY HANDLE TO CONTOUR HANDLE		
D2	B	CHANGED FROM CRUISING BASE TO FLUSH MOUNT BASE; RISER ARM CHANGED	7/22/2019	JPERRY



CUTOUT = 25-1/8 DIA
OD SPIGOT = 25.00 DIA
OD LID = 26-3/4 DIA
OD BASE FLANGE = 26-13/16 DIA
HATCH OPENING = 23-7/8 DIA
OPENS 87 DEGREES

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**BOMAR
BOWNE**

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TOLS.		VOYAGER HATCH SERIES			
±1/64					
FRACT.	TITLE	SEE BOM		JPERRY	1 OF 1
.XXX = ±.005		MATERIAL		DRAWN BY	
DEC: XX = ±.01					
±1°		1:5	C	7/12/19	S2649-10AXXR
DEC.	SCALE	SIZE	DATE	PART NO.	