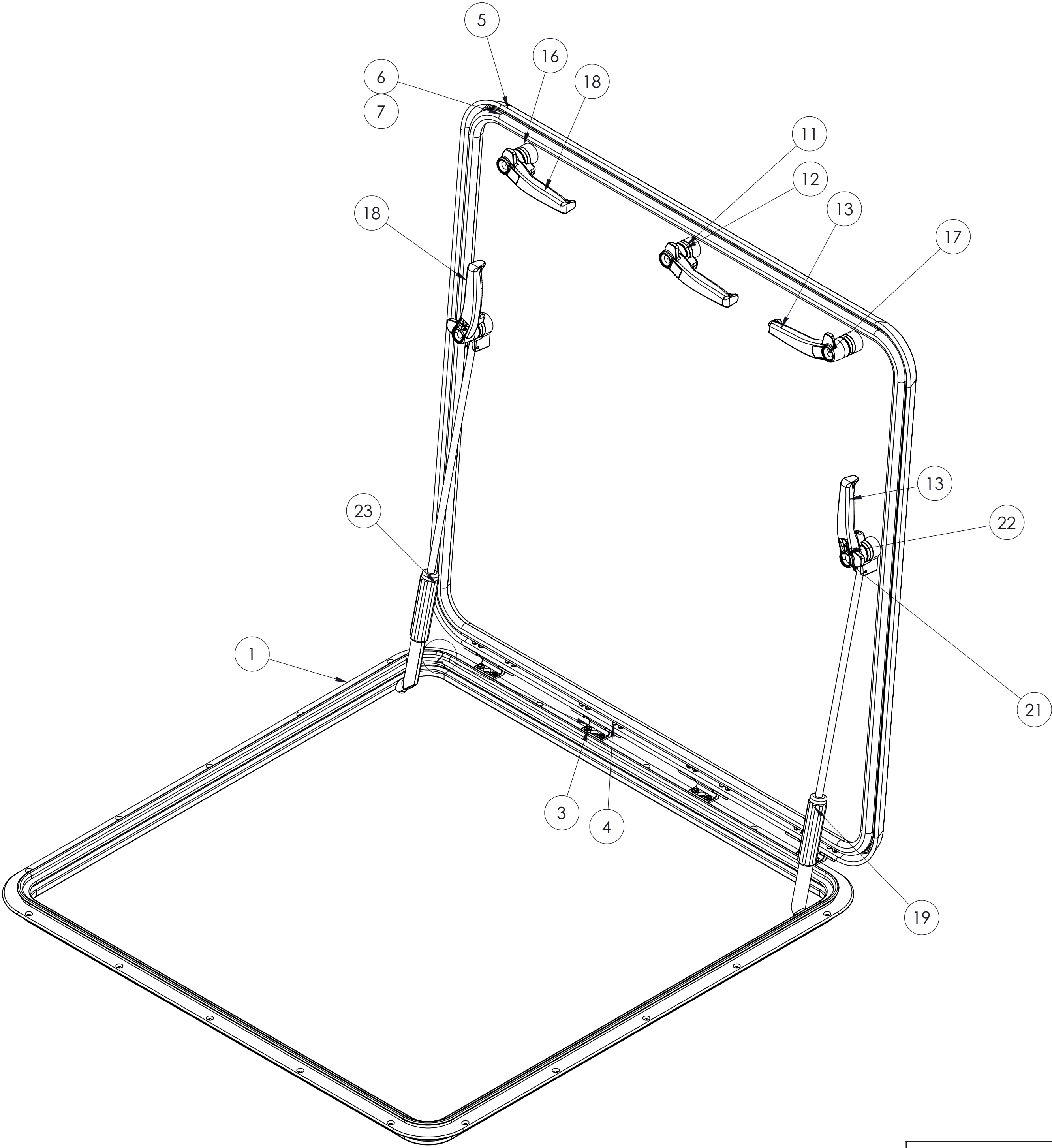
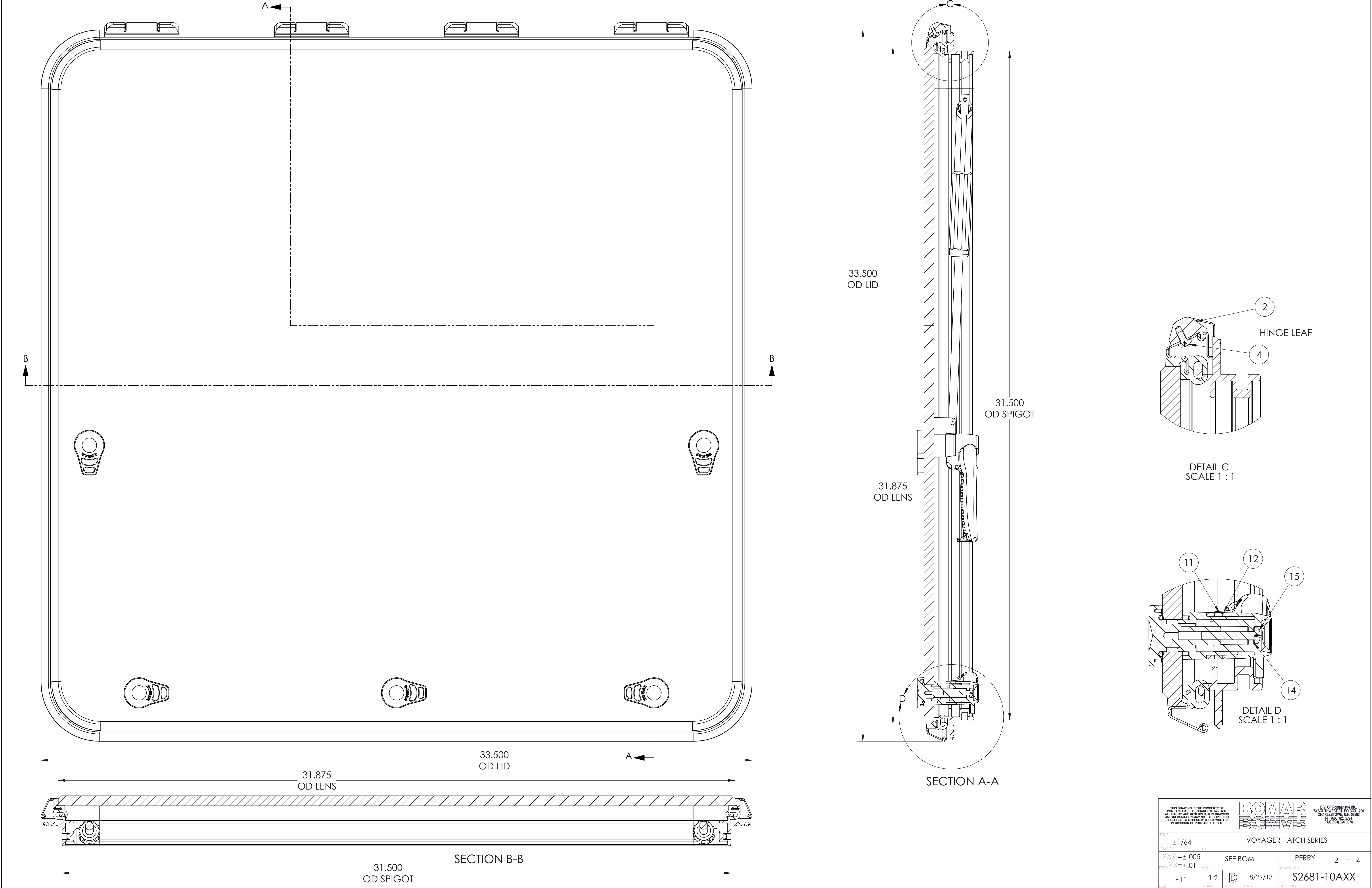


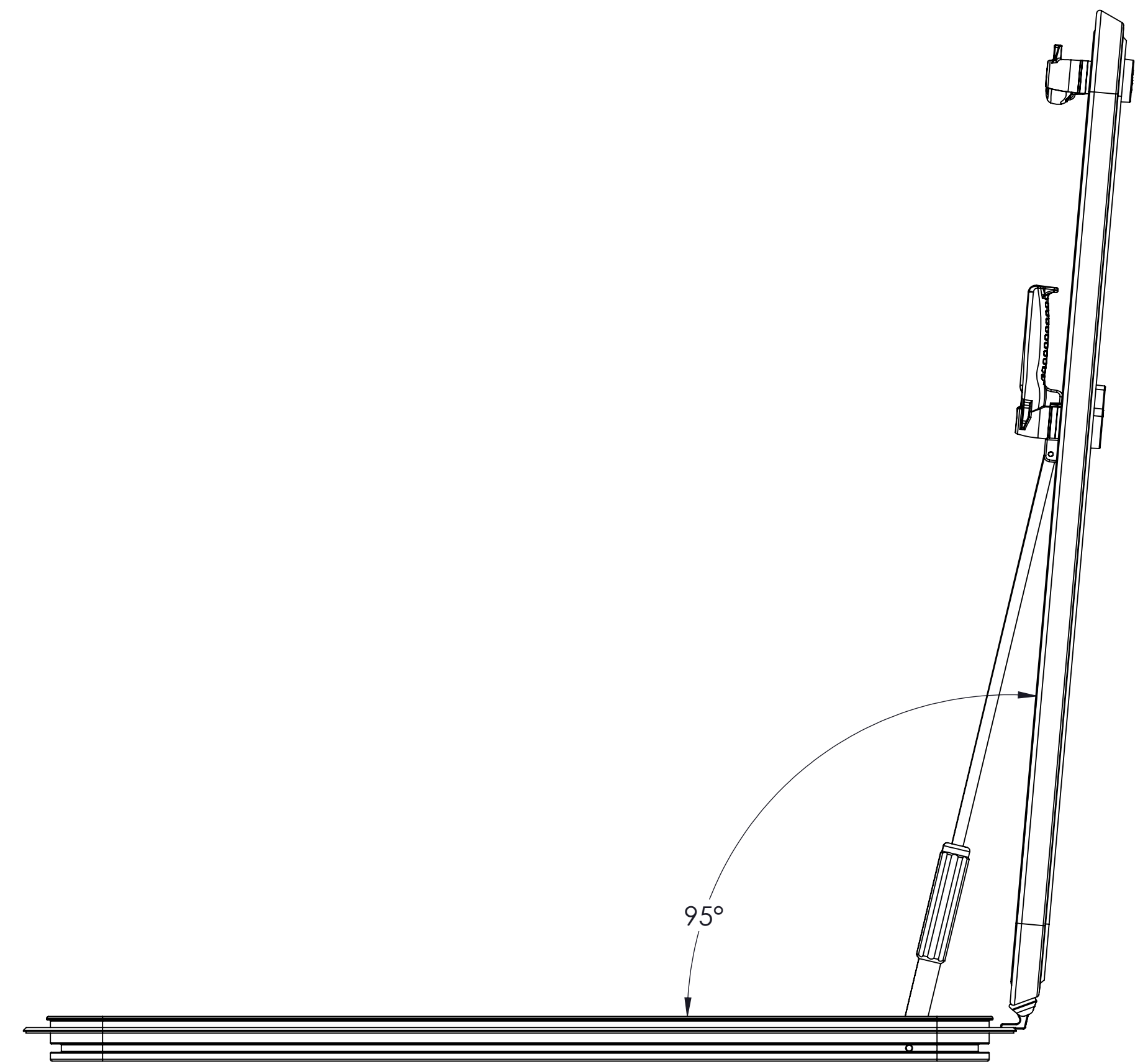
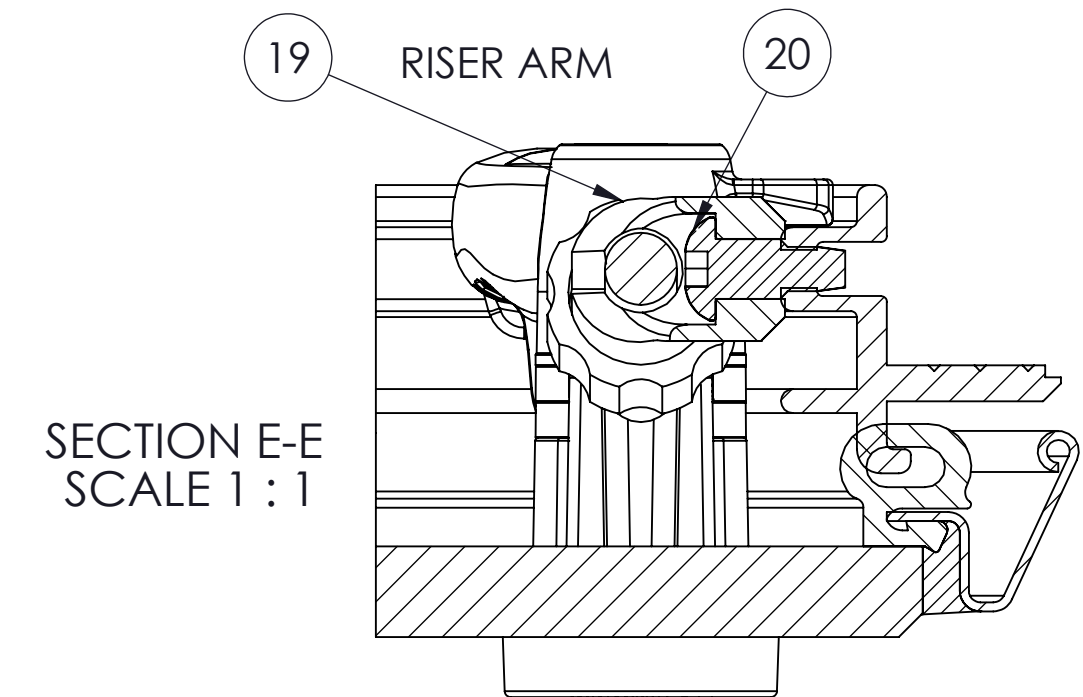
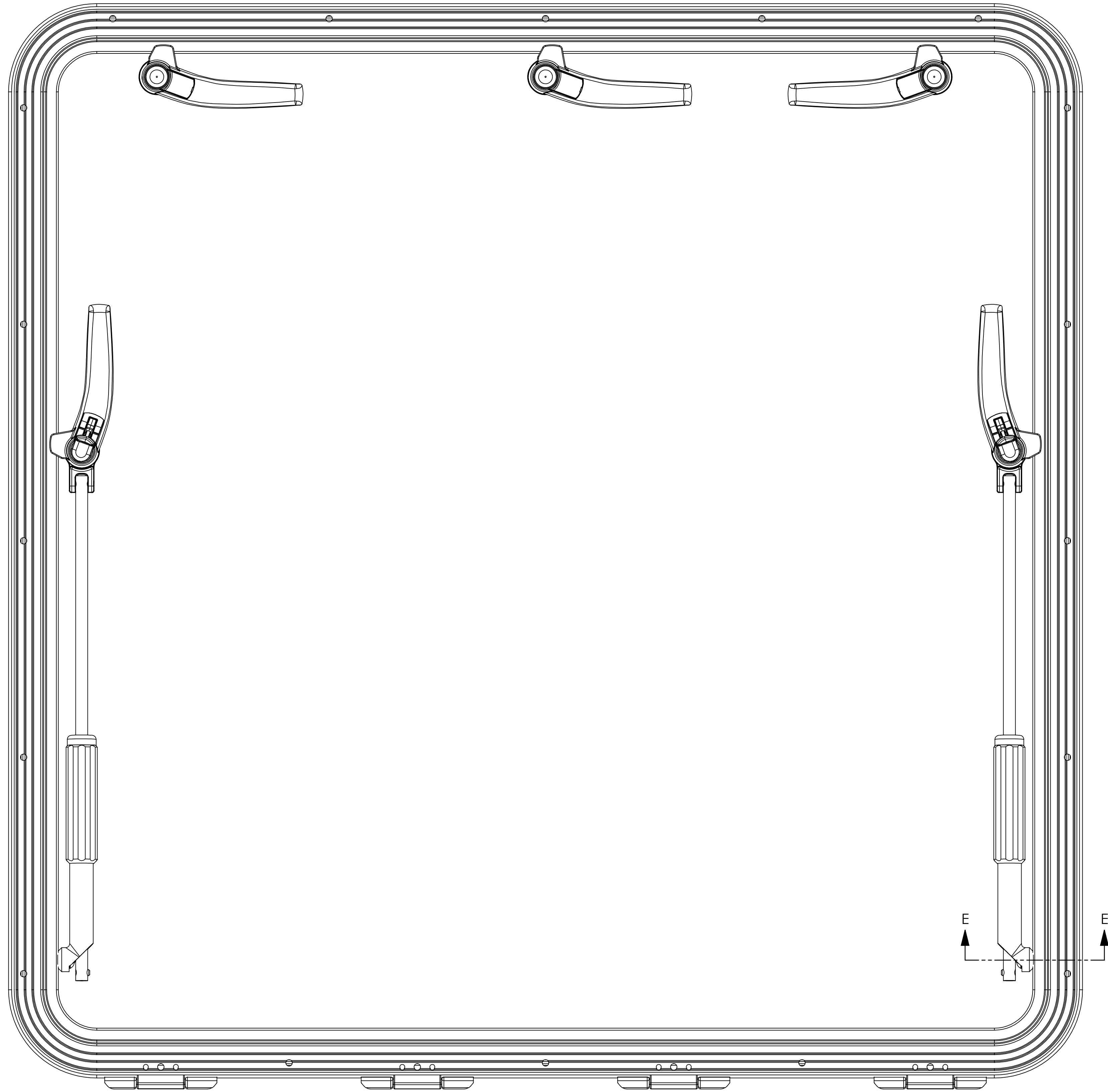
ITEM NO.	QTY.	PART NO.	DESCRIPTION	MATERIAL	STOCK SIZE
1	1	W2681-10A-BASE-2	VOYAGER FLUSH MOUNT HATCH BASE	50156210	122-1/4" LG
2	4	4292915	INVESTMENT CAST HINGE ASSY	SEE BOM	~
3	8	4221963	SCR PH FL HD 10-32X5/16 LG	~	~
4	16	4221980	SCR PAN HD #8-32 X 1/4 LG	~	~
5	1	W2681-10AX-TOPN	VOYAGER SERIES HATCH TOP	50160100 EXTRUSION	126 3/4 LG
6	1	50582226	P-STYLE 9mm LENS GASKET	50582226 GASKET	124-3/8 LG
7	1	4350012	ADHESIVE, PRONTO CA40H	~	.003
8	1	23026818-2	ACRYLIC LENS	12mm SMOKED ACRYLIC	12mm X 31-7/8 X 31-7/8
9	1	4352203	ADHESIVE-BLACK ULTRA GLAZE SSG4000	~	~
10	5	11209	I/O HANDLE CONTOUR	SEE BOM	~
11	10	4300140	SPACER-3/16" THK	33% GLASS FILLED NYLON	~
12	10	4300141	SPACER-1/16 THK	33% GLASS FILLED NYLON	~
13	2	4300136	RT HAND CONTOUR DOG HANDLE	33% GLASS NYLON	~
14	5	4251916	WASHER #10 EXTERNAL LOCK	18-8 SST	~
15	5	4221975	SCR PH PN HD #10-24 X 1-1/4 LG	~	~
16	3	4300123	NON LOCKING SLEEVE	33% GLASS FILLED NYLON	~
17	3	4300138	SCREW COVER, NON LOCKING	33% GLASS-FILLED NYLON	~
18	3	4300135	LH CONTOUR HANDLE	33% GLASS FILL NYLON	~
19	1	12480 RS1	RISER ARM ASSY	SEE BOM	~
20	2	4221960	SCREW, SELF TAPPING SHOULDER	18-8 SST	~
21	2	4300139	SCREW COVER-LOCKING CONTOUR DOG	33% GLASS FILLED NYLON	~
22	2	4300137	LOCK LEVER	GRAY 33% GLASS FILLED NYLON	~
23	1	12480 LS1	RISER ARM ASSY	SEE BOM	~



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TOL: ±1/64												VOYAGER HATCH SERIES											
FRACT:				TITLE				SEE BOM				JPERRY				1 OF 4							
XXX ±.005				DRAWN BY				DATE				PART NO.											
XX ±.01				SCALE				1:4				S2681-10AXX											
±1°				SCALE				1:4				DATE				PART NO.							
TOL:				SCALE				1:4				DATE				PART NO.							



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FRAC.				VOYAGER HATCH SERIES			
± 1/64							
FRAC.T. = ± .005				SEE BOM		JPERRY	
DEC. XX = ± .01				MATERIAL		2 OF 4	
REL. ± 1°				1:2		D	
SCALE				SIZE		DATE	
DEC.				8/29/13		PART NO.	
				S2681-10AXX			



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TOL:	±1/64		VOYAGER HATCH SERIES				
FRACT:	.XXX = ±.005		SEE BOM		JPERRY		3 OF 4
DEC:	XX = ±.01		MATL:	1:2	D	8/29/13	S2681-10AXX
REL:	±1°		SCALE:	1:2	DATE:	8/29/13	PART NO.

