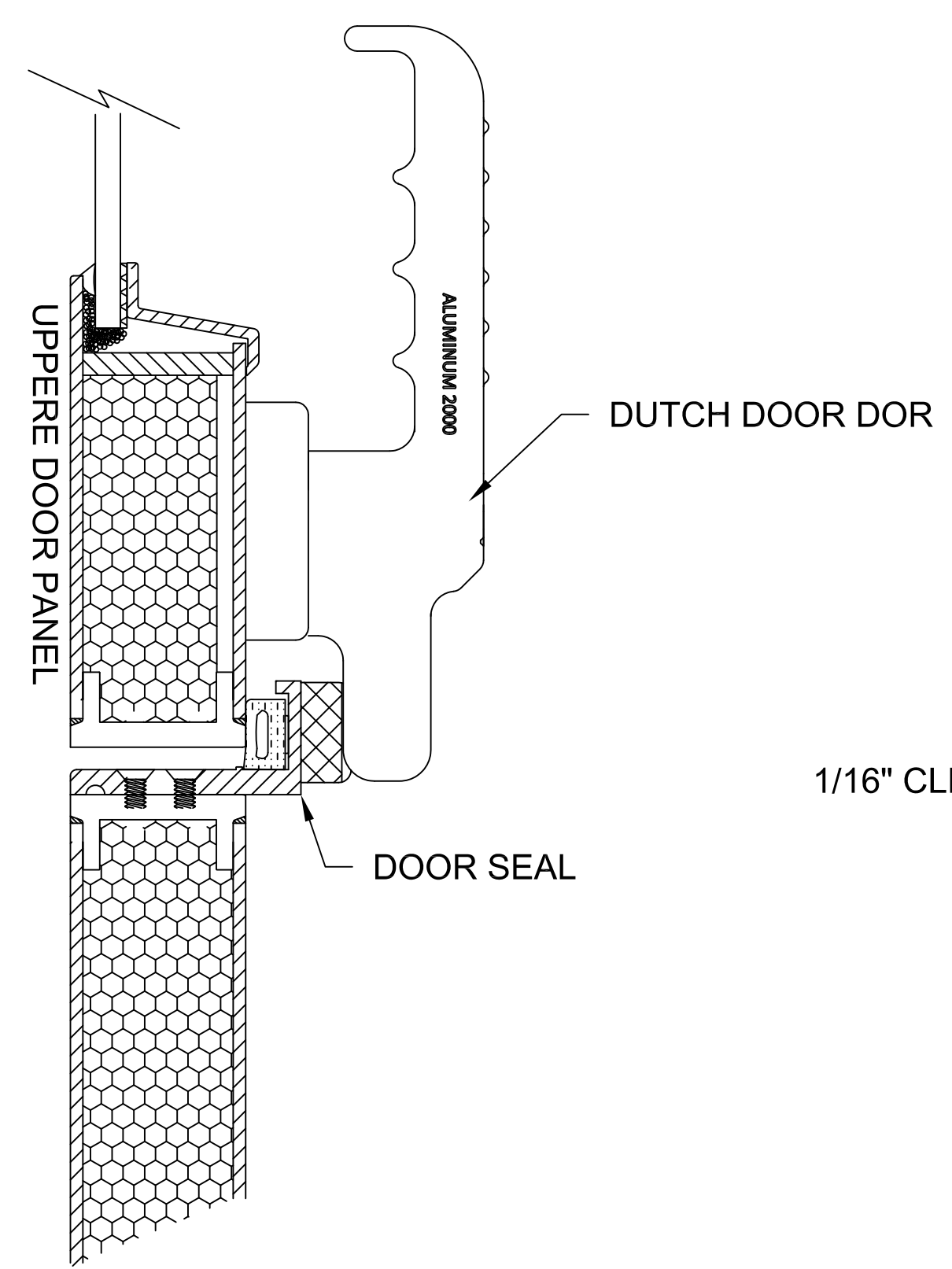
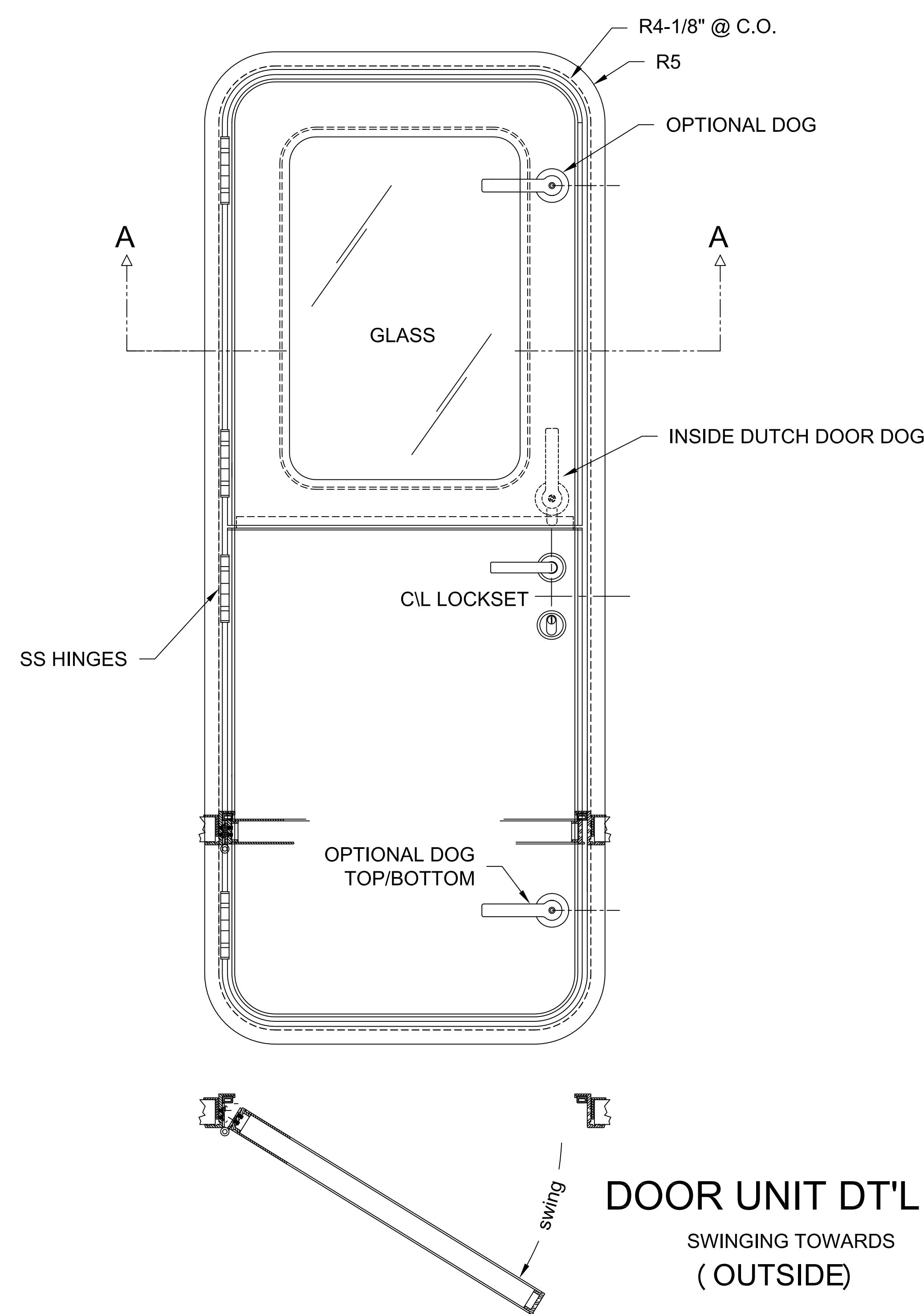
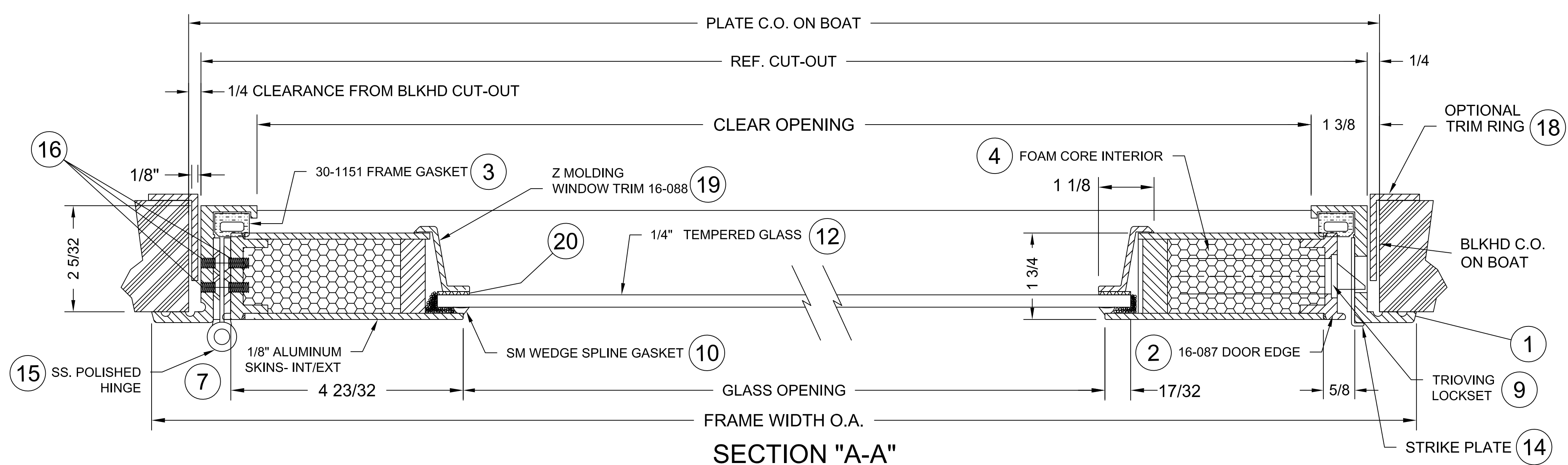


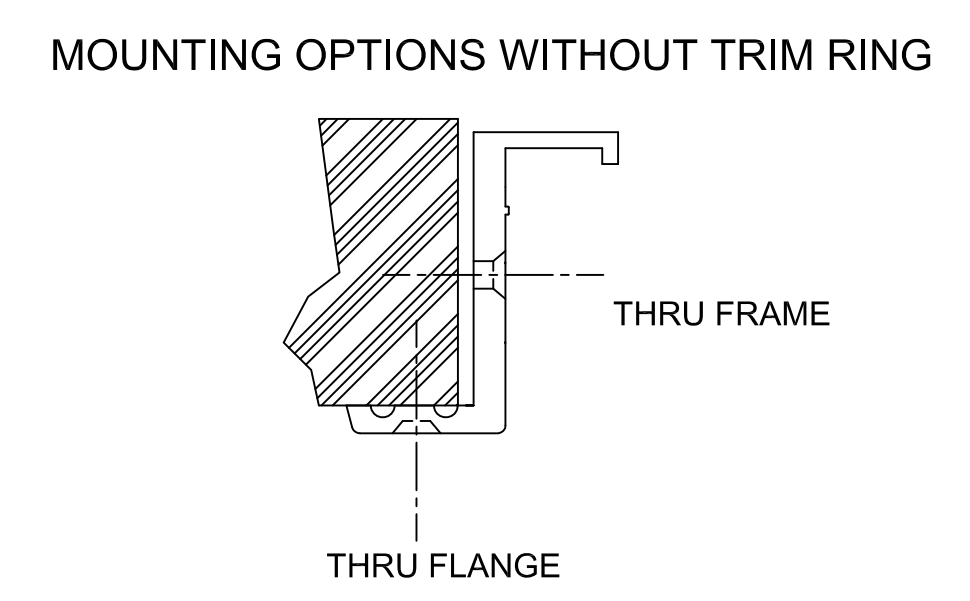
LEFT HIINGE

ALUMINUM 2000

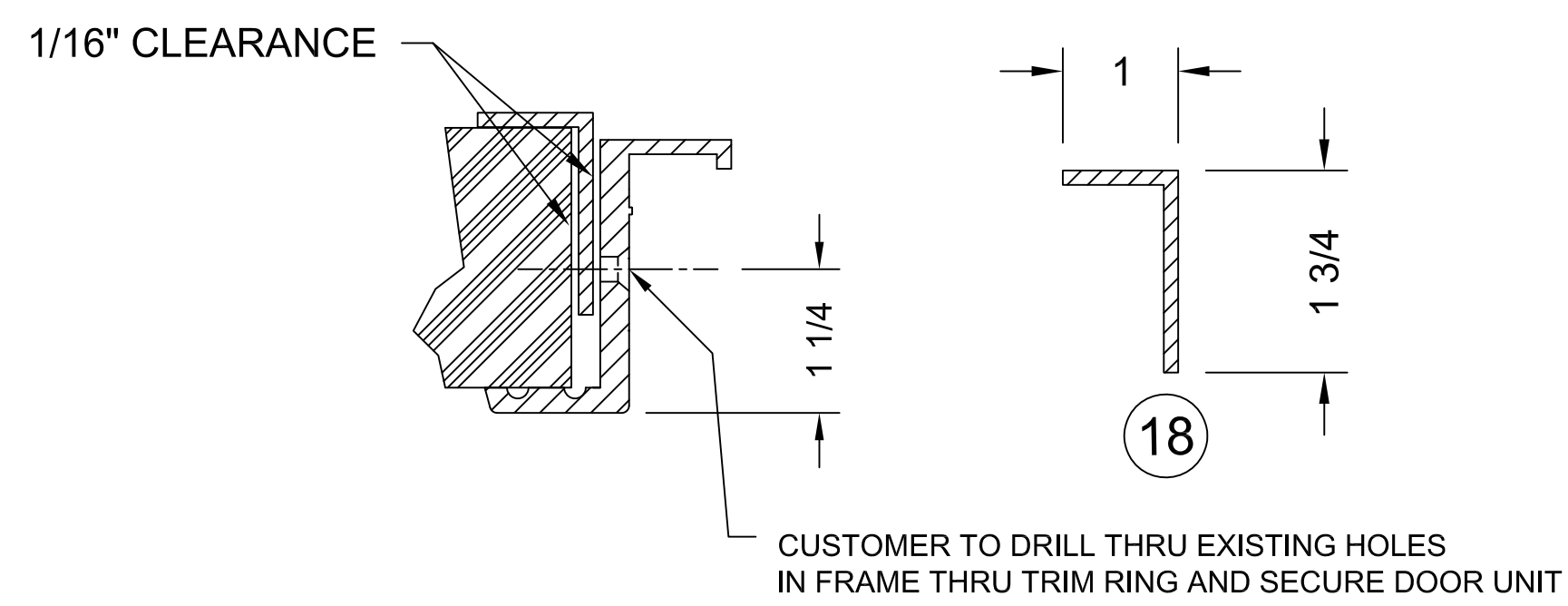
1600-W HD DUTCH DOOR WITH KEY LOCK AND OPTIONAL DOOR DOGS



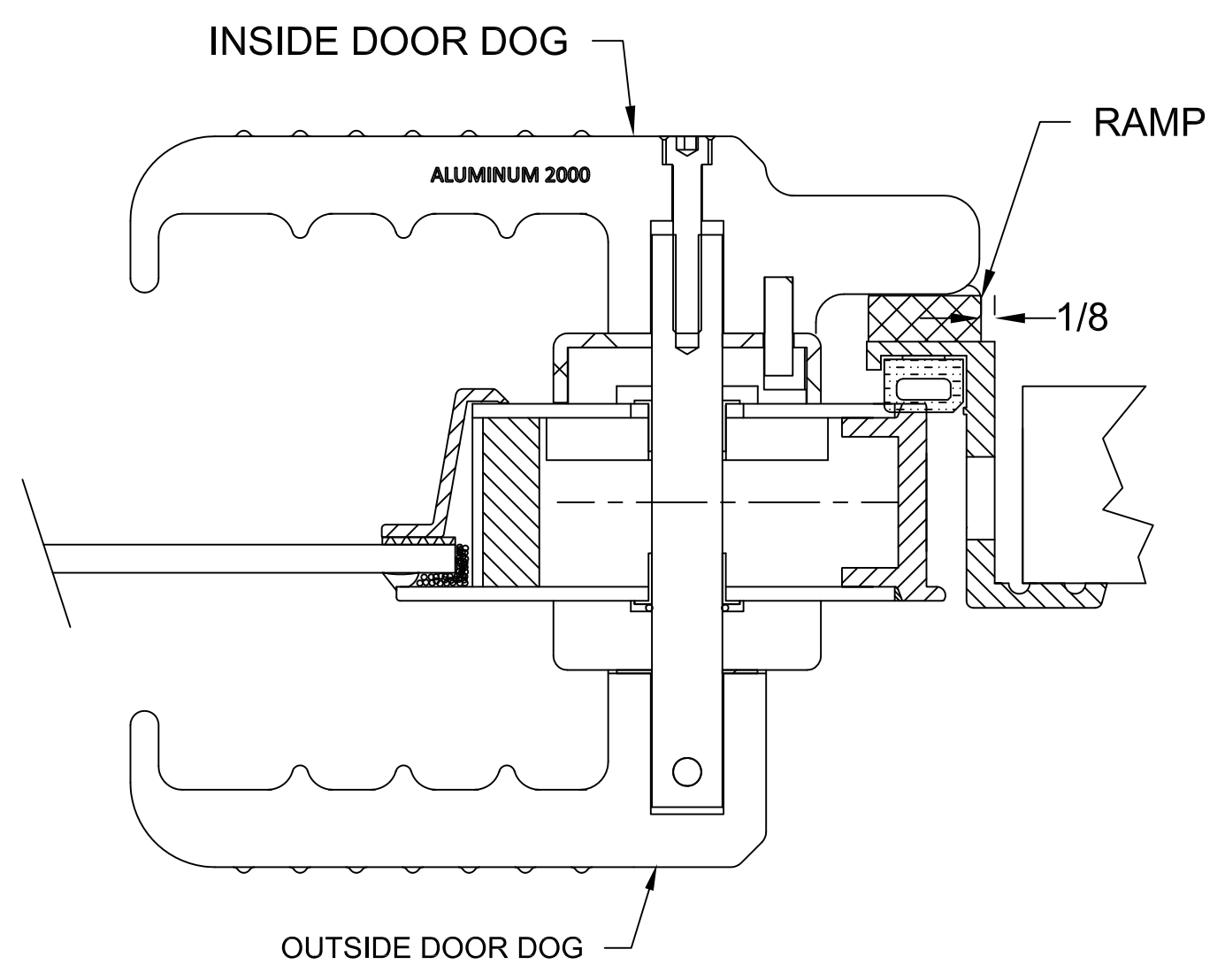
DUTCH DOOR SEAL



DOOR FRAME AND OPTIONAL TRIM RING MOUNTED TOGETHER. MOUNTING SCREWS GO THRU TRIM RING TO SECURE



FRAME MOUNTING DT'L



OPTIONAL DOOR DOG DT'L

MATERIALS		
FRAME	6063 ALUM	EXTRUSION
GLASS TRIM	6063 ALUM	EXTRUSION
STIFFENERS	6061 ALUM	AS REQ'D
SKINS	5052 ALUM	1/8" PLATE
HINGES	STAINLESS STEEL	POLISHED
LOCKSET	TRIOVING 5336/8	POLISHED CHROME
FOAM CORE	URETHANE FOAM	USCG APPROVED SPEC 33CFR 183.114
HINGE SCREWS	STAINLESS STEEL	#12-24 X 5/8" PHL FL M/S SS
DOOR EDGE	6063 ALUM	EXTRUSION 16-087
FRAME GASKET	EPDM BLEND, CLOSED CELL SPONGE	H.A.T. ONE SIDE

OUR FRAME REQUIRES 4-1/8" RAD. CORNER CUT-OUTS

NOTES:
*DOOR AND FRAME FINISH: PAINTED
*FRAME DRILLED/CTSK FOR #10 SCREWS FOR INSTALLATION.

ALUMINUM 2000
DIV. OF POMPANETTE, LLC

CUSTOMER:				
MODEL: 1600-W DUTCH DOOR UNIT				QUANTITY/BOAT -
I.D. NO.	DRAWING NO: SMPL	SCALE: NTS	DRAWN BY: DJM	DATE:
REV.	DRAWING NAME: SAMPLE DUTCH DOOR UNIT			PAGE S1